

rm 2613w

39)

nted in U. S. A.

LIST OF PARTS



MACHINE No. 142w26

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide.
- XC. Hardened and Black Oxide.
- Y. Blade Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

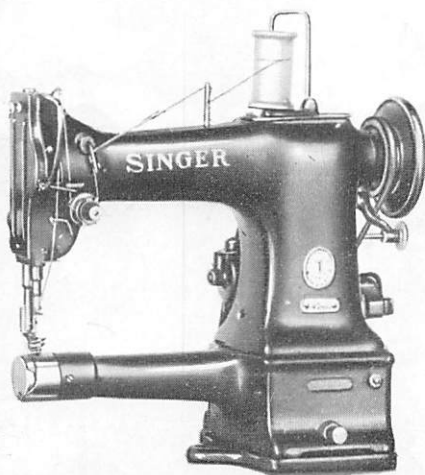
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 142w26

SHORT ARM. HORIZONTAL CYLINDER
SINGLE NEEDLE. LOCK STITCH
NO FEED. MOTOR MOUNTED ON ARM
Presser Foot Rises Automatically after Each Stitch
For Darning Shirts, Socks, Sweaters and
similar work

No.	Plate	Name
*241205	-----	Arm with 202135
203091	13687	" Cap
200278H	13687	" " Screw
202248	13687	" " Washer
203089	13687	" " Spool Holder Base
203090	13687	" " " " " 203089 with 200079H and 204296
200585H	13687	Arm Cap Spool Holder Base Screw
204296	13687	" " " " Wire
200079H	13687	" " " " Hinge Screw
203092	13687	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H

PARTS FOR MACHINE No. 142w26

No.	Plate	Name
204235	13686	Arm Position Pin (2)
200010E	13686	" Screw (3)
202005	13686	" " Washer (3)
241282	13687	" Shaft
241283	13687	" " Bushing (back) with 202244
202244	13687	" " " " Oil Packing (wick)
200338C	13687	" " " " Set Screw
207080	13687	" " " (front) with 202244
241206	13687	" " " " Oil Cup
202244	13687	" " " " " Packing (wick)
200341C	13687	" " " " Set Screw
241284	13688	" " Connection Belt
202252	13688	" " " " Pulley with 200327C, 200602E and two 202253
200602E	13688	Arm Shaft Connection Belt Pulley Posi- tion Screw
200327C	13688	Arm Shaft Connection Belt Pulley Set Screw
202253	13688	Arm Shaft Connection Belt Pulley Spring Flange
176504	13687	Balance Wheel (disc) (belt groove 2-3/4 in.diam.)
241285	13687	Balance Wheel Bushing
157C	13687	" " " Screw
256B	13687	" " Thumb Screw
248A	13687	" " " " Stop Screw
2020	13687	" " " " Washer
*241286	-----	Bed (cylinder)
241208	13686	" Base with 200364C
350426XC	13686	" " Clamping Thumb Screw
241209	13686	" " Hinge Pin
200364C	13686	" " " " Set Screw
202265	13682	Bobbin
*241272	-----	" Case
202267	13682	" " Latch
*202056	-----	" " " Pin
202269	13682	" " " Plunger
202270	13682	" " " Spring
202716	13682	" " Tension Spring
200984C	13682	" " " " Regulating Screw
200594C	13682	" " " " Screw
241273	13682	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 202267, 202269, 202270, 202716 and 241272
241287	13690	Bobbin Winder Frame with 204189
241288	13690	" " " 241287 with 176517 and 241289
200235C	13690	Bobbin Winder Frame Hinge Screw

PARTS FOR MACHINE No. 142w26

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No.	Plate	Name
215200	13690	Bobbin Winder Frame Spring
204189	13690	" " " " Hook
350428E	13690	" " " " Screw Stud
*176517	-----	" " Pulley
241289	13690	" " Spindle
202482	13690	" " Tension Disc
350429F	13690	" " " " Screw
201650H	13690	" " " " " Lock Nut
203357	13690	" " " " " Washer
241293	13690	" " " Spring
241294	13690	Bobbin Winder Tension complete, Nos. 201650H, 203357, 241293, 350429F and two 202482
241210	13688	Cylinder End Cover
241228	13688	" " " 241210 with 201537E, 241211 and 350427D
241211	13688	Cylinder End Cover Cap
350427D	13688	" " " " Hinge Screw
201537E	13688	" " " " " Nut
200577XC	13688	" " " Screw
202274	13686	Face Plate
202135	13686	" " Position Pin
200462B	13686	" " Thumb Screw
241275	13682	Hook (sewing) with two 462C
241276	13682	" 241275 with 45761, 200145C, 200596F, 200614C and 206852
241277	13682	Hook and Bobbin Case complete, Nos. 241273 and 241276
206852	13682	Hook Gib
200614C	13682	" " Hinge Screw
200596F	13682	" " Screw
462C	13682	" Set Screw
241212	13688	" Shaft
202321	13688	" " Bushing (back)
241213	13688	" " " (front)
200347C	13688	" " Set Screw (2)
202323	13688	" " Connection Belt Pulley with 202324 and two 201018C
201018C	13688	Hook Shaft Connection Belt Pulley Set Screw
202324	13688	Hook Shaft Connection Belt Pulley Spring Flange
45761	13682	Hook Washer
200145C	13682	" " Screw
B R 7-20	-----	Motor with 193231
		For Itemized list of Motor Parts see page 12
194933	13690	Motor Belt (moulded)

No.	Plate	Name
241292	13690	Motor Bracket
200019E	13690	" " Screw
202622	13690	" " " Washer
51208B	13690	" Screw
202326	13694	Needle Bar with 200141F
241243	13694	" " Bushing
200352C	13694	" " " Set Screw
241244	13694	" " Connecting Link
208558	13694	" " " " Oil Guard with 223655 and 224572
200161D	13694	Needle Bar Connecting Link Oil Guard Screw
223655	13694	Needle Bar Connecting Link Oiling Felt
224572	13694	" " " " " "
		Rivet
*206891	-----	Needle Bar Connecting Stud
202329	13694	" " " " 206891 with 200086C and 202330
202330	13694	Needle Bar Connecting Stud Oil Packing (wick)
200086C	13694	Needle Bar Connecting Stud Pinch Screw
233627	13694	" " Crank with 200335C, 200383C, 200428C and 201012C
203172	13694	Needle Bar Crank Friction Washer
200428C	13694	" " " Position Screw
200335C	13694	" " " Set Screw
200141F	13694	" Set Screw
244033	13689	Presser Bar (hollow)
202335	13689	" " 244033 with 200074F
241245	13689	" " Bushing (lower)
241246	13689	" " " (upper)
200352C	13689	" " " Set Screw (2)
222818	13689	" " Collar with 200050C
200050C	13689	" " " Pinch Screw
241214	13689	" " Lifting Bracket with 200054E
200054E	13689	" " " " Pinch Screw
241215	13694	" " " Crank with 202277
202277	13694	" " " " Oil Packing (wick)
201012C	13694	" " " " Position Screw
200383C	13694	" " " " Set Screw
241216	13689	" " " Fork
241247	13689	" " " " Bushing
200352C	13689	" " " " " Set Screw
241248	13689	" " " " Slide Block
241291	13689	" " Spring
241219	13689	" " Washer (leather)
241220	13689	" Foot
241221	13689	" " Finger Guard

No.	Plate	Name
200172H	13689	Presser Foot Finger Guard Screw
241222	13689	Presser Foot complete, Nos. 200172H, 241220 and 241221
200074F	13689	Presser Foot Screw
241249	13694	Take-up Lever
241250	13694	" " Driving Stud with 202277
202277	13694	" " " " Oil Packing (wick)
202400	13694	Take-up Lever Hinge Stud with 202423
202423	13694	" " " " Oil Packing (wick)
200383C	13694	Take-up Lever Hinge Stud Set Screw
208568	13687	" " Oil Leader
202254	13687	" " " " Packing (wick)
202401	13689	" " Oiling Felt
200132E	13689	" " " " Screw
244048	13685	Tension Disc (back)
244049	13685	" " (front)
202404	13689	" Release Plunger
202405	13685	" " Washer
241223	13689	" Releaser
200975F	13689	" " Hinge Screw
233743	13689	" " Spring
202407	13685	" Spring
263106	13685	" " Washer
200625F	13685	" Stud with 204925
200061C	13685	" " Set Screw
204925	13685	" " Washer
201572B	13685	" Thumb Nut
263107	13685	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049 and 263106
202410	13685	Thread Controller Spring
202411	13685	" " " Stop
200132E	13685	" " " " Screw
202412	13687	" Guide
202414	13685	" "
202415	13685	" "
202417	13685	" "
200582H	13685	" " Screw
200355H	13685	" " Set Screw
200397C	13685	" " " "
240034	13685	" Retainer
200366H	13685	" " Set Screw
192642	-----	Three-Pin Terminal Body (male half)
*193700	-----	" " " " " " 192642 with three 192793

PARTS FOR MACHINE No. 142w26

No.	Plate	Name
192793	-----	Three-Pin Terminal Body (male half) Post
51582	13690	" " " " " "
		Thumb Nut
701719	13690	Three-Pin Terminal Body (male half) Post Washer
192797	13690	Three-Pin Terminal Body (male half) complete, Nos. 193700, three each 51582 and 701719
145R	13690	Three-Pin Terminal Body (male half) Screw

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in Singer Machines.
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ACCESSORIES

No.	Plate	Name
202265	13682	Bobbin (5)
*225482	-----	" Case Screw Driver Blade
*225483	-----	" " " " Handle
225497	13686	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
135 x 1	13694	Needles, six, size 16
51078	13686	Machine Bolt (3)
6055	13686	" " Washer (3)
190613	13690	Motor Lubricant (tube)
120342	13686	Oiler (copper plated) with 120343
120343	13686	" Spout (3-1/2 in. long)
*225484	-----	Screw Driver Blade
*225485	-----	" " Handle
225498	13686	Screw Driver complete (7-1/4 in. long), Nos. 225484 and 225485
225554	13686	Wrench (steel)

CYLINDER END COVER AND THREAD CUTTER

241229	13688	Cylinder End Cover
241211	13688	" " " Cap
350427D	13688	" " " " Hinge Screw
201537E	13688	" " " " " " Nut
200577XC	13688	" " " Screw
241231	13688	Thread Cutter
241232	13688	" " Guard
200590H	13688	" " " Screw
241233	13688	" " Thread Holder (coiled wire)
241230	13688	Cylinder End Cover and Thread Cutter com- plete, Nos. 201537E, 241211, 241229, 241231 to 241233, 350427D and two 200590H

WORK PLATE

No.	Plate	Name
241224	13693	Work Plate
691F	13693	" " Screw
241226	13693	" " Yoke
200728B	13693	" " " Thumb Screw
241225	13693	Work Plate complete, Nos. 200728B, 241224, 241226 and two 691F

MOTOR PARTS

193483	13691	Armature
193230	13691	" Shaft Bearing Sleeve Cap (commutator end) (moulded)
194494	13691	Armature Shaft Grease Cup Body
194490	13691	" " " " Wick (felt)
194326	13691	" " " " Spring
191097	13691	" Thrust Washer (commutator end) (fibre)
701400	13691	Armature Thrust Washer (pulley end) (fibre)
191098	13691	Armature Thrust Washer (pulley end) (peerless paper)
190782	13691	Brush (carbon), 5/32 in. square, by 11/16 in. long, for 32 to 145 volts
193229	13691	Brush Cap (moulded)
190083	13691	" Spring
193228	13691	" Tube (seamless soft brass tubing)
190059	13691	Commutator complete
*193226	-----	End Cover (commutator end)
*193227	-----	" " (pulley end)
194295	13691	End Cover complete, Nos. 193226, 193227 and two each 194326, 194490 and 194494
51206R	13691	End Cover Screw
193236	13691	Fan
193449	13691	Field Coil complete
193241	13691	" Core
193242	13691	" " Insulation
193285	13691	" " Shield
193231	13691	Pulley (moulded)
51207C	13691	" Position Screw

CONTROLLERS

FOOT CONTROLLER

No.	Plate	Name
194572	21378	Base (moulded)
194570	-----	" 194572 with 192140, 194418, 194774, 194775 and two each 23258, 140100R, 140103R, 194404, 194514 and 931090
194407	21378	Base Cushion (rubber)
140099R	21378	" Screw
194573	21378	Cover
194321	21378	Foot Pedal
194574	21378	Lead complete (from lamp socket to three-pin terminal and controller)
192140	21378	Resistance Unit, for 95 to 145 volts
194774	21378	" " Adjusting Nut
194775	21378	" " " " Lock Spring
194416	21378	" " Bell Crank
51340C	21378	" " " " Hinge Screw
1607J	21378	" " " " " " Nut
194404	21378	" " " " Spring
194402	21378	" " " " Bracket
194418	-----	" " " " " " 194402 with 194416, 194773, two each 1607J and 51340C
140100R	-----	Resistance Unit Bell Crank Spring Bracket Screw
194514	-----	Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc
140103R	21378	Resistance Unit Screw
931090	-----	" " " Washer (asbestos)
23258	21378	" " " (steel)
193384	21378	" " Short Circuit Contact
51327J	21378	" " " " Screw
194773	21378	" " Yoke
51340C	21378	" " " Hinge Screw
1607J	21378	" " " " " Nut
51093R	21378	Three-Pin Terminal (female half) Housing Screw
1768R	21378	Three-Pin Terminal (female half) Housing Screw Nut
192692	-----	Three-Pin Terminal (female half) Insert Clamp
194521	21378	Three-Pin Terminal (female half) complete, Nos. two each 1768R, 51093R and three 192692
194584	21378	Foot Controller complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 194321, 194570, 194573, 194574 and four each 140099R and 194407

KNEE CONTROLLER

No.	Plate	Name
194322	13695	Base (moulded)
194492	-----	" 194322 with 23258, 192140, 193908, 194422, 194479, 194774, 194775, two each 140100R, 140103R, 194421, 194514 and 931090
194977	13695	Bracket
50027R	13695	" Screw
194980	13695	Cover (moulded)
140102R	13695	" Screw
194978	13695	Knee Lever
194979	13695	" " Connecting Link
50222R	13695	" " " " Hinge Screw
1628R	13695	" " " " " Nut
718R	13695	" " " " " Stud
1607R	13695	" " " " " "
		Nut
190478	-----	Knee Lever Connecting Link Hinge Screw Stud Nut Washer
51309R	13695	Knee Lever Hinge Screw
1708R	13695	" " " " Nut
193908	13695	Lead Clamp
194479	13695	" " Insulation
194423	13695	Lead complete (from controller to three- pin terminal)
192851	13695	Lead complete (from lamp socket to three- pin terminal)
192140	13695	Resistance Unit, for 95 to 145 volts
194774	13695	" " Adjusting Nut
194775	13695	" " " " Lock Spring
194416	13695	" " Bell Crank
194324	13695	" " " " Connecting Link
140101C	13695	" " " " " "
		Hinge Screw
1607J	13695	Resistance Unit Bell Crank Connecting Link Hinge Screw Nut
51340C	13695	Resistance Unit Bell Crank Hinge Screw
1607J	13695	" " " " " Nut
194421	13695	" " " " Spring
194402	13695	" " " " Bracket
194422	-----	" " " " " "
		194402 with 51340C, 140101C, 194324, 194416, 194773 and two 1607J

CONTROLLERS

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No.	Plate	Name
140100R	-----	Resistance Unit Bell Crank Spring Bracket Screw
194514	-----	Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc
140103R	13695	Resistance Unit Screw
931090	-----	" " " Washer (asbestos)
23258	13695	" " " " (steel)
193384	13695	" " Short Circuit Contact
51327J	13695	" " " " " Screw
194773	13695	" " Yoke
194975	13695	Knee Controller complete, Nos. 718R, 1607R, 1628R, 1708R, 50222R, 51309R, 190478, 194423, 194492, 194977 to 194980, two 140102R and three each 50027R and wood screws 3/4 in., No. 8, R.H.B.
194985	13695	Knee Controller Outfit complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 192851 and 194975

TREADLE CONTROLLER

194322	13692	Base (moulded)
194492	-----	" 194322 with 23258, 192140, 193908, 194422, 194479, 194774, 194775, two each 140100R, 140103R, 194421, 194514 and 931090
194425	13692	Cover (moulded)
140102R	13692	" Screw
193908	13692	Lead Clamp
194479	13692	" " Insulation
194423	13692	Lead complete (from controller to three-pin terminal)
192851	13692	Lead complete (from lamp socket to three-pin terminal)
192866	13692	Pitman Rod Connection
51119R	13692	Mounting Screw
192140	13692	Resistance Unit, for 95 to 145 volts
194774	13692	" " Adjusting Nut
194775	13692	" " " " Lock Spring
194416	13692	" " Bell Crank
194324	13692	" " " " Connecting Link (moulded)
140101C	13692	Resistance Unit Bell Crank Connecting Link Hinge Screw

CONTROLLERS

No.	Plate	Name
1607J	13692	Resistance Unit Bell Crank Connecting Link Hinge Screw Nut
51340C	13692	Resistance Unit Bell Crank Hinge Screw
1607J	13692	" " " " " " " Nut
194421	13692	" " " " Spring
194402	13692	" " " " " Bracket
194422	-----	" " " " " "
		194402 with 51340C, 140101C, 194324, 194416, 194773 and two 1607J
140100R	-----	Resistance Unit Bell Crank Spring Bracket Screw
194514	-----	Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc
140103R	13692	Resistance Unit Screw
931090	-----	" " " Washer (asbestos)
23258	13692	" " " " (steel)
193384	13692	" " Short Circuit Contact
51327J	13692	" " " " " Screw
194773	13692	" " Yoke
194382	13692	Treadle Controller complete, Nos. 194423, 194425, 194492 and two 140102R
194982	13692	Treadle Controller Outfit complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 192851, 192866, 194382 and two 51119R

STAND

No.	Plate	Name
152070	13696	Leg Brace (back) with 51083R and wood screw 1 in., No. 12, R.H.M.F.O. and A.
152071	13696	Leg Brace (front) with 51083R and wood screw 1 in., No. 12, R.H.M.F.O. and A.
51083R	13696	Leg Brace Bolt with 51581R
51581R	13696	" " " Nut
152069	13696	Leg (left or right)
46859	13696	Starting Treadle
61622	13696	" " Pitman Rod (lower)
46860	13696	" " " " (upper)
1520R	13696	" " " " Lock Nut
80223	13696	" " " " Clamp with
		361C
361C	13696	Starting Treadle Pitman Rod Clamp Set Screw

No.	Plate	Name
46861	13696	Starting Treadle Pitman Rod complete, Nos.1520R,46860,61622 and 80223
46862	13696	Starting Treadle Position Collar with 51089R
51089R	13696	Starting Treadle Position Collar Clamp- ing Bolt with 51581R
51581R	13696	Starting Treadle Position Collar Clamp- ing Bolt Nut
46863	13696	Starting Treadle Support Rod
1506R	13696	" " " " Nut
46915	13696	Stand complete,Nos.46859,46861,46863, 152070,152071 and two each 1506R, 46862 and 152069

TABLE

No.	Plate	Name
29737	13696	Table,32 in.long,16-1/2 in.wide,1-1/4 in.thick,with one drawer at left hand side,with 82800,two 87374,four each wood screws 3/4 in.,No.10,R.H. M.F. and 1-1/8 in.,No.7,F.H.
82800	13696	Drawer (wood)
87374	13696	" Runner (wood)

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NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
145R	13690	Three-Pin Terminal Body (male half) Screw
157C	13687	Balance Wheel Bushing Screw
248A	13687	" " Thumb Screw Stop Screw
256B	13687	" " " "
361C	13696	Starting Treadle Pitman Rod Clamp Set Screw, for 80223
462C	13682	Hook Set Screw, for 241275
691F	13693	Work Plate Screw, for 241225
718R	13695	Knee Controller Knee Lever Connecting Link Hinge Screw Stud, for 194975
1506R	13696	Starting Treadle Support Rod Nut, for 46915
1520R	13696	Starting Treadle Pitman Rod (upper) Lock Nut, for 46861
1607J	21378	Foot Controller Resistance Unit Bell Crank Hinge Screw Nut, for 194418
1607J	21378	Foot Controller Resistance Unit Yoke Hinge Screw Nut, for 194418
1607R	13695	Knee Controller Knee Lever Connecting Link Hinge Screw Stud Nut, for 194975
1607J	13695	Knee Controller Resistance Unit Bell Crank Connecting Link Hinge Screw Nut, for 194422
1607J	13695	Knee Controller Resistance Unit Bell Crank Hinge Screw Nut, for 194422
1607J	13692	Treadle Controller Resistance Unit Bell Crank Connecting Link Hinge Screw Nut for 194422
1607J	13692	Treadle Controller Resistance Unit Bell Crank Hinge Screw Nut, for 194422
1628R	13695	Knee Controller Knee Lever Connecting Link Hinge Screw Nut, for 194975
1708R	13695	Knee Controller Knee Lever Hinge Screw Nut, for 194975
1768R	21378	Foot Controller Three-Pin Terminal (female half) Housing Screw Nut, for 194521
2020	13687	Balance Wheel Thumb Screw Stop Washer
6055	13686	Machine Bolt Washer
23258	21378	Foot Controller Resistance Unit Screw Washer (steel), for 194570

NUMERICAL LIST OF PARTS

No.	Plate	Name
23258	13695	Knee Controller Resistance Unit Screw Washer (steel), for 194492
23258	13692	Treadle Controller Resistance Unit Screw Washer (steel), for 194492
29737	13696	Table, 32 in. long, 16-1/2 in. wide, 1-1/4 in. thick, with one drawer at left hand side, with 82800, two 87374, four each wood screws 3/4 in., No. 10, R.H. M.F. and 1-1/8 in., No. 7, F.H.
45761	13682	Hook Washer, for 241276
46859	13696	Starting Treadle, for 46915
46860	13696	" " Pitman Rod (upper), for 46861
46861	13696	Starting Treadle Pitman Rod complete, Nos. 1520R, 46860, 61622 and 80223, for 46915
46862	13696	Starting Treadle Position Collar with 51089R, for 46915
46863	13696	Starting Treadle Support Rod, for 46915
46915	13696	Stand complete, Nos. 46859, 46861, 46863, 152070, 152071 and two each 1506R, 46862 and 152069
50027R	13695	Knee Controller Bracket Screw, for 194975
50222R	13695	" " Knee Lever Connecting Link Hinge Screw, for 194975
51078	13686	Machine Bolt
51083R	13696	Leg Brace Bolt with 51581R, for 152070 and 152071
51089R	13696	Starting Treadle Position Collar Clamping Bolt with 51581R, for 46862
51093R	21378	Foot Controller Three-Pin Terminal (female half) Housing Screw, for 194521
51119R	13692	Treadle Controller Mounting Screw, for 194982
51206R	13691	End Cover Screw
51207C	13691	Pulley Position Screw
51208B	13690	Motor Screw
51309R	13695	Knee Controller Knee Lever Hinge Screw, for 194975
51327J	21378	Foot Controller Resistance Unit Short Circuit Contact Screw
51327J	13695	Knee Controller Resistance Unit Short Circuit Contact Screw
51327J	13692	Treadle Controller Resistance Unit Short Circuit Contact Screw
51340C	21378	Foot Controller Resistance Unit Bell Crank Hinge Screw, for 194418

NUMERICAL LIST OF PARTS

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No.	Plate	Name
51340C	21378	Foot Controller Resistance Unit Yoke Hinge Screw, for 194418
51340C	13695	Knee Controller Resistance Unit Bell Crank Hinge Screw, for 194422
51340C	13692	Treadle Controller Resistance Unit Bell Crank Hinge Screw, for 194422
51581R	13696	Leg Brace Bolt Nut, for 51083
51581R	13696	Starting Treadle Position Collar Clamp- ing Bolt Nut, for 51089
51582	13690	Three-Pin Terminal Body (male half) Post Thumb Nut, for 192797
61622	13696	Starting Treadle Pitman Rod (lower), for 46861
80223	13696	Starting Treadle Pitman Rod Clamp with 361C, for 46861
82800	13696	Drawer (wood), for 29737
87374	13696	" Runner (wood), for 29737
120342	13686	Oiler (copper plated) with 120343
120343	13686	" Spout (3-1/2 in. long), for 120342
140099R	21378	Foot Controller Base Screw, for 194584
140100R	-----	" " Resistance Unit Bell Crank Spring Bracket Screw, for 194570
140100R	-----	Knee Controller Resistance Unit Bell Crank Spring Bracket Screw, for 194492
140100R	-----	Treadle Controller Resistance Unit Bell Crank Spring Bracket Screw, for 194492
140101C	13695	Knee Controller Resistance Unit Bell Crank Connecting Link Hinge Screw, for 194422
140101C	13692	Treadle Controller Resistance Unit Bell Crank Connecting Link Hinge Screw, for 194422
140102R	13695	Knee Controller Cover Screw, for 194975
140102R	13692	Treadle Controller Cover Screw, for 194382
140103R	21378	Foot Controller Resistance Unit Screw, for 194570
140103R	13695	Knee Controller Resistance Unit Screw, for 194492
140103R	13692	Treadle Controller Resistance Unit Screw, for 194492
152069	13696	Leg (left or right) for 46915
152070	13696	Leg Brace (back) with 51083R and wood screw 1 in. No. 12, R.H. Blacked
152071	13696	Leg Brace (front) with 51083R and wood screw 1 in. No. 12, R.H. Blacked

NUMERICAL LIST OF PARTS

No.	Plate	Name
176504	13687	Balance Wheel (disc) (belt groove 2-3/4 in.diam.)
*176517	-----	Bobbin Winder Pulley, for 241288
190059	13691	Commutator complete
190083	13691	Brush Spring
190478	-----	Knee Controller Knee Lever Connecting Link Hinge Screw Stud Nut Washer, for 194975
190613	13690	Motor Lubricant (tube)
190782	13691	Brush (carbon), 5/32 in.square, by 11/16 in.long, for 32 to 145 volts
191097	13691	Armature Thrust Washer (commutator end) (fibre)
191098	13691	Armature Thrust Washer (pulley end) (peerless paper)
192140	21378	Foot Controller Resistance Unit, for 95 to 145 volts, for 194570
192140	13695	Knee Controller Resistance Unit, for 95 to 145 volts, for 194492
192140	13692	Treadle Controller Resistance Unit, for 95 to 145 volts, for 194492
192642	-----	Three-Pin Terminal Body (male half), for 193700
192692	-----	Foot Controller Three-Pin Terminal (female half) Insert Clamp, for 194521
192793	-----	Three-Pin Terminal Body (male half) Post, for 193700
192797	13690	Three-Pin Terminal Body (male half) complete, Nos.193700, three each 51582 and 701719
192851	13695	Knee Controller Lead complete (from lamp socket to three-pin terminal), for 194985
192851	13692	Treadle Controller Lead complete (from lamp socket to three-pin terminal), for 194982
192866	13692	Treadle Controller Pitman Rod Connection for 194982
*193226	-----	End Cover (commutator end), for 194295
*193227	-----	" " (pulley end), for 194295
193228	13691	Brush Tube (seamless soft brass tubing)
193229	13691	" Cap (moulded)
193230	13691	Armature Shaft Bearing Sleeve Cap (commutator end) (moulded)
193231	13691	Pulley (moulded)
193236	13691	Fan

NUMERICAL LIST OF PARTS

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No.	Plate	Name
193241	13691	Field Core
193242	13691	" " Insulation
193285	13691	" " Shield
193384	21378	Foot Controller Resistance Unit Short Circuit Contact, for 192140
193384	13695	Knee Controller Resistance Unit Short Circuit Contact, for 192140
193384	13692	Treadle Controller Resistance Unit Short Circuit Contact, for 192140
193449	13691	Field Coil complete
193483	13691	Armature
*193700	-----	Three-Pin Terminal Body (male half) 192642 with three 192793, for 192797
193908	13695	Knee Controller Lead Clamp, for 194492
193908	13692	Treadle Controller Lead Clamp, for 194492
194295	13691	End Cover complete, Nos. 193226, 193227 and two each 194326, 194490 and 194494
194321	21378	Foot Controller Foot Pedal, for 194584
194322	13695	Knee Controller Base (moulded), for 194492
194322	13692	Treadle Controller Base (moulded), for 194492
194324	13695	Knee Controller Resistance Unit Bell Crank Connecting Link (moulded), for 194422
194324	13692	Treadle Controller Resistance Unit Bell Crank Connecting Link (moulded), for 194422
194326	13691	Armature Shaft Grease Cup Wick Spring, for 194295
194382	13692	Treadle Controller complete, Nos. 194423, 194425, 194492 and two 140102R, for 194982
194402	21378	Foot Controller Resistance Unit Bell Crank Spring Bracket, for 194418
194402	13695	Knee Controller Resistance Unit Bell Crank Spring Bracket, for 194422
194402	13692	Treadle Controller Resistance Unit Bell Crank Spring Bracket, for 194422
194404	21378	Foot Controller Resistance Unit Bell Crank Spring, for 194570
194407	21378	Foot Controller Base Cushion (rubber), for 194584
194416	21378	Foot Controller Resistance Unit Bell Crank, for 194418
194416	13695	Knee Controller Resistance Unit Bell Crank, for 194422

NUMERICAL LIST OF PARTS

No.	Plate	Name
194416	13692	Treadle Controller Resistance Unit Bell Crank, for 194422
194418	-----	Foot Controller Resistance Unit Bell Crank Spring Bracket 194402 with 194416, 194773, two each 1607J and 51340C, for 194570
194421	13695	Knee Controller Resistance Unit Bell Crank Spring, for 194492
194421	13692	Treadle Controller Resistance Unit Bell Crank Spring, for 194492
194422	-----	Knee Controller Resistance Unit Bell Crank Spring Bracket 194402 with 51340C, 140101C, 194324, 194416, 194773 and two 1607J, for 194492
194422	-----	Treadle Controller Resistance Unit Bell Crank Spring Bracket 194402 with 51340C, 140101C, 194324, 194416, 194773 and two 1607J, for 194492
194423	13695	Knee Controller Lead complete (from controller to three-pin terminal), for 194975
194423	13692	Treadle Controller Lead complete (from controller to three-pin terminal), for 194382
194425	13692	Treadle Controller Cover (moulded), for 194382
194479	13695	Knee Controller Lead Clamp Insulation, for 194492
194479	13692	Treadle Controller Lead Clamp Insulation, for 194492
194490	13691	Armature Shaft Grease Cup Wick (felt), for 194295
194492	-----	Knee Controller Base 194322 with 23258, 192140, 193908, 194422, 194479, 194774, 194775, two each 140100R, 140103R, 194421, 194514 and 931090, for 194975
194492	-----	Treadle Controller Base 194322 with 23258, 192140, 193908, 194422, 194479, 194774, 194775, two each 140100R, 140103R, 194421, 194514 and 931090, for 194382
194494	13691	Armature Shaft Grease Cup Body, for 194295
194514	-----	Foot Controller Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc, for 194570

NUMERICAL LIST OF PARTS

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No.	Plate	Name
194514	-----	Knee Controller Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc, for 194492
194514	-----	Treadle Controller Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc, for 194492
194521	21378	Foot Controller Three-Pin Terminal (female half) complete, Nos. two each 1768R, 51093R and three 192692
194570	-----	Foot Controller Base 194572 with 192140 194418, 194774, 194775 and two each 23258, 140100R, 140103R, 194404, 194514 and 931090, for 194584
194572	21378	Foot Controller Base (moulded), for 194570
194573	21378	Foot Controller Cover, for 194584
194574	21378	Foot Controller Lead complete (from lamp socket to three-pin terminal and controller), for 194584
194584	21378	Foot Controller complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 194321, 194570, 194573, 194574 and four each 140099R and 194407
194773	21378	Foot Controller Resistance Unit Yoke, for 194418
194773	13695	Knee Controller Resistance Unit Yoke, for 194422
194773	13692	Treadle Controller Resistance Unit Yoke, for 194422
194774	21378	Foot Controller Resistance Unit Adjust- ing Nut, for 194570
194774	13695	Knee Controller Resistance Unit Adjust- ing Nut, for 194492
194774	13692	Treadle Controller Resistance Unit Ad- justing Nut, for 194492
194775	21378	Foot Controller Resistance Unit Adjust- ing Nut Lock Spring, for 194570
194775	13695	Knee Controller Resistance Unit Adjust- ing Nut Lock Spring, for 194492
194775	13692	Treadle Controller Resistance Unit Ad- justing Nut Lock Spring, for 194492
194933	13690	Motor Belt (moulded)
194975	13695	Knee Controller complete, Nos. 718R, 1607R, 1628R, 1708R, 50222R, 51309R, 190478, 194423, 194492, 194977 to 194980, two 140102R and three each 50027R and wood screws 3/4 in., No. 8, R.H.B., for 194985

NUMERICAL LIST OF PARTS

No.	Plate	Name
Nos. 194977 to 194980, for 194975		
194977	13695	Knee Controller Bracket
194978	13695	" " Knee Lever
194979	13695	" " " " Connecting Link
194980	13695	" " Cover (moulded)
194982	13692	Treadle Controller Outfit complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 192851, 192866, 194382 and two 51119R
194985	13695	Knee Controller Outfit complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 192851 and 194975
200010E	13686	Arm Screw
200019E	13690	Motor Bracket Screw
200050C	13689	Presser Bar Collar Pinch Screw, for 222818
200054E	13689	Presser Bar Lifting Bracket Pinch Screw, for 241214
200061C	13685	Tension Stud Set Screw
200074F	13689	Presser Foot Screw, for 202335
200079H	13687	Arm Cap Spool Holder Wire Hinge Screw, for 203090
200086C	13694	Needle Bar Connecting Stud Pinch Screw, for 202329
200132E	13689	Take-up Lever Oiling Felt Screw
200132E	13685	Thread Controller Spring Stop Screw
200141F	13694	Needle Set Screw, for 202326
200145C	13682	Hook Washer Screw, for 241276
200161D	13694	Needle Bar Connecting Link Oil Guard Screw
200172H	13689	Presser Foot Finger Guard Screw, for 241222
200235C	13690	Bobbín Winder Frame Hinge Screw
200278H	13687	Arm Cap Screw
200327C	13688	" Shaft Connection Belt Pulley Set Screw, for 202252
200335C	13694	Needle Bar Crank Set Screw, for 233627
200338C	13687	Arm Shaft Bushing (back) Set Screw
200341C	13687	" " " (front) Set Screw
200347C	13688	Hook Shaft Bushing Set Screw
200352C	13694	Needle Bar Bushing Set Screw
200352C	13689	Presser Bar Bushing Set Screw
200352C	13689	" " Lifting Fork Bushing Set Screw
200355H	13685	Thread Guide Set Screw
200364C	13686	Bed Base Hinge Pin Set Screw, for 241208
200366H	13685	Thread Retainer Set Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
200383C	13694	Presser Bar Lifting Crank Set Screw, for 233627
200383C	13694	Take-up Lever Hinge Stud Set Screw
200397C	13685	Thread Guide Set Screw
200428C	13694	Needle Bar Crank Position Screw, for 233627
200462B	13686	Face Plate Thumb Screw
200577XC	13688	Cylinder End Cover Screw
200582H	13685	Thread Guide Screw
200585H	13687	Arm Cap Spool Holder Base Screw, for 203092
200590H	13688	Thread Cutter Guard Screw, for 241230
200594C	13682	Bobbin Case Tension Spring Screw, for 241273
200596F	13682	Hook G1b Screw, for 241276
200602E	13688	Arm Shaft Connection Belt Pulley Posi- tion Screw, for 202252
200614C	13682	Hook G1b Hinge Screw, for 241276
200625F	13685	Tension Stud with 204925, for 263107
200728B	13693	Work Plate Yoke Thumb Screw, for 241225
200975F	13689	Tension Releaser Hinge Screw
200984C	13682	Bobbin Case Tension Spring Regulating Screw, for 241273
201012C	13694	Presser Bar Lifting Crank Position Screw, for 233627
201018C	13688	Hook Shaft Connection Belt Pulley Set Screw, for 202323
201537E	13688	Cylinder End Cover Cap Hinge Screw Nut, for 241228 and 241230
201572B	13685	Tension Thumb Nut, for 263107
201650H	13690	Bobbin Winder Tension Disc Screw Lock Nut, for 241294
202005	13686	Arm Screw Washer
*202056	-----	Bobbin Case Latch Pin, for 241273
202135	13686	Face Plate Position Pin, for 241205
202244	13687	Arm Shaft Bushing (back) Oil Packing (wick), for 241283
202244	13687	Arm Shaft Bushing (front) Oil Packing (wick), for 207080
202248	13687	Arm Cap Screw Washer
202252	13688	" Shaft Connection Belt Pulley with 200327C, 200602E and two 202253
202253	13688	Arm Shaft Connection Belt Pulley Spring Flange, for 202252
202254	13687	Take-up Lever Oil Leader Packing (wick)

NUMERICAL LIST OF PARTS

No.	Plate	Name
202265	13682	Bobbin
202267	13682	" Case Latch, for 241273
202269	13682	" " " Plunger, for 241273
202270	13682	" " " Spring, for 241273
202274	13686	Face Plate
202277	13694	Presser Bar Lifting Crank Oil Packing (wick), for 241215
202277	13694	Take-up Lever Driving Stud Oil Packing (wick), for 241250
202321	13688	Hook Shaft Bushing (back)
202323	13688	" " Connection Belt Pulley with 202324 and two 201018C
202324	13688	Hook Shaft Connection Belt Pulley Spring Flange, for 202323
202326	13694	Needle Bar with 200141F
202329	13694	" " Connecting Stud 206891 with 200086C and 202330
202330	13694	Needle Bar Connecting Stud Oil Packing (wick), for 202329
202335	13689	Presser Bar 244033 with 200074F
202400	13694	Take-up Lever Hinge Stud with 202423
202401	13689	" " Oiling Felt
202404	13689	Tension Release Plunger
202405	13685	" " Washer, for 263107
202407	13685	" Spring, for 263107
202410	13685	Thread Controller Spring, for 263107
202411	13685	" " " Stop
202412	13687	" Guide
202414	13685	" "
202415	13685	" "
202417	13685	" "
202423	13694	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202482	13690	Bobbin Winder Tension Disc, for 241294
202622	13690	Motor Bracket Screw Washer
202716	13682	Bobbin Case Tension Spring, for 241273
203089	13687	Arm Cap Spool Holder Base, for 203090
203090	13687	" " " " " 203089 with 200079H and 204296, for 203092
203091	13687	Arm Cap, for 203092
203092	13687	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
203172	13694	Needle Bar Crank Friction Washer
203357	13690	Bobbin Winder Tension Disc Screw Washer, for 241294
204189	13690	Bobbin Winder Frame Spring Hook, for 241287

NUMERICAL LIST OF PARTS

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No.	Plate	Name
204235	13686	Arm Position Pin
204296	13687	" Cap Spool Holder Wire, for 203090
204925	13685	Tension Stud Washer, for 200625
206852	13682	Hook Gib, for 241276
*206891	-----	Needle Bar Connecting Stud, for 202329
207080	13687	Arm Shaft Bushing (front) with 202244
208558	13694	Needle Bar Connecting Link Oil Guard with 223655 and 224572
208568	13687	Take-up Lever Oil Leader
215200	13690	Bobbin Winder Frame Spring
222818	13689	Presser Bar Collar with 200050C
223655	13694	Needle Bar Connecting Link Oiling Felt, for 208558
224572	13694	Needle Bar Connecting Link Oiling Felt Rivet, for 208558
*225482	-----	Bobbin Case Screw Driver Blade, for 225497
*225483	-----	Bobbin Case Screw Driver Handle, for 225497
*225484	-----	Screw Driver Blade, for 225498
*225485	-----	" " Handle, for 225498
225497	13686	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
225498	13686	Screw Driver complete (7-1/4 in. long), Nos. 225484 and 225485
225554	13686	Wrench (steel)
233627	13694	Needle Bar Crank with 200335C, 200383C, 200428C and 201012C
233743	13689	Tension Releaser Spring
240034	13685	Thread Retainer
*241205	-----	Arm with 202135
241206	13687	" Shaft Bushing (front) Oil Cup
241208	13686	Bed Base with 200364C
241209	13686	" " Hinge Pin
241210	13688	Cylinder End Cover, for 241228
241211	13688	" " " Cap, for 241228 and 241230
241212	13688	Hook Shaft
241213	13688	" " Bushing (front)
241214	13689	Presser Bar Lifting Bracket with 200054E
241215	13694	" " " Crank with 202277
241216	13689	" " " Fork
241219	13689	" " Washer (leather)
241220	13689	" Foot, for 241222
241221	13689	" " Finger Guard, for 241222
241222	13689	Presser Foot complete, Nos. 200172H, 241220 and 241221

NUMERICAL LIST OF PARTS

No.	Plate	Name
241223	13689	Tension Releaser
241224	13693	Work Plate, for 241225
241225	13693	Work Plate complete, Nos. 200728B, 241224, 241226 and two 691F
241226	13693	Work Plate Yoke, for 241225
241228	13688	Cylinder End Cover 241210 with 201537E, 241211 and 350427D
241229	13688	Cylinder End Cover, for 241230
241230	13688	Cylinder End Cover and Thread Cutter complete, Nos. 201537E, 241211, 241229, 241231 to 241233, 350427D and two 200590H
		Nos. 241231 to 241233, for 241230
241231	13688	Thread Cutter
241232	13688	" " Guard
241233	13688	" " Thread Holder (coiled wire)
241243	13694	Needle Bar Bushing
241244	13694	" " Connecting Link
241245	13689	Presser Bar Bushing (lower)
241246	13689	" " " (upper)
241247	13689	" " Lifting Fork Bushing
241248	13689	" " " " Slide Block
241249	13694	Take-up Lever
241250	13694	" " Driving Stud with 202277
*241272	-----	Bobbin Case, for 241273
241273	13682	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 202267, 202269, 202270, 202716 and 241272, for 241277
241275	13682	Hook (sewing) with two 462C, for 241276
241276	13682	" 241275 with 45761, 200145C, 200596F, 200614C and 206852, for 241277
241277	13682	Hook and Bobbin Case complete, Nos. 241273 and 241276
241282	13687	Arm Shaft
241283	13687	" " Bushing (back) with 202244
241284	13688	" " Connection Belt
241285	13687	Balance Wheel Bushing
*241286	-----	Bed (cylinder)
241287	13690	Bobbin Winder Frame with 204189, for 241288
241288	13690	Bobbin Winder Frame 241287 with 176517 and 241289
241289	13690	Bobbin Winder Spindle, for 241288
241291	13689	Presser Bar Spring
241292	13690	Motor Bracket
241293	13690	Bobbin Winder Tension Spring, for 241294
241294	13690	Bobbin Winder Tension complete, Nos. 201650H, 203357, 241293, 350429F and two 202482

NUMERICAL LIST OF PARTS

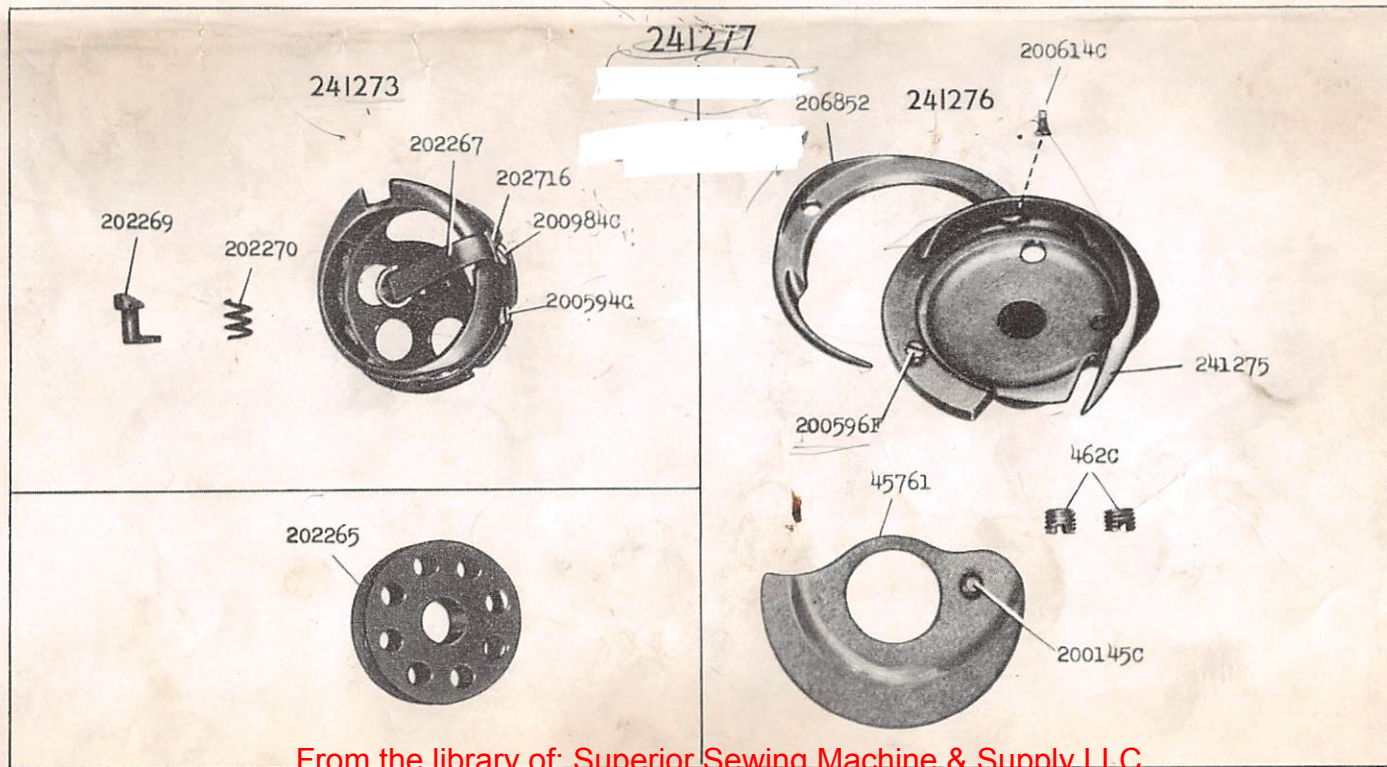
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No.	Plate	Name
244033	13689	Presser Bar (hollow), for 202335
244048	13685	Tension Disc (back), for 263107
244049	13685	" " (front), for 263107
263106	13685	" Spring Washer, for 263107
263107	13685	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049 and 263106
350426XC	13686	Bed Base Clamping Thumb Screw
350427D	13688	Cylinder End Cover Cap Hinge Screw, for 241228 and 241230
350428E	13690	Bobbin Winder Frame Spring Screw Stud
350429F	13690	" " Tension Disc Screw, for 241294
701400	13691	Armature Thrust Washer (pulley end) (fibre)
701719	13690	Three-Pin Terminal Body (male half) Post Washer, for 192797
931090	-----	Foot Controller Resistance Unit Screw Washer (asbestos), for 194570
931090	-----	Knee Controller Resistance Unit Screw Washer (asbestos), for 194492
931090	-----	Treadle Controller Resistance Unit Screw Washer (asbestos), for 194492

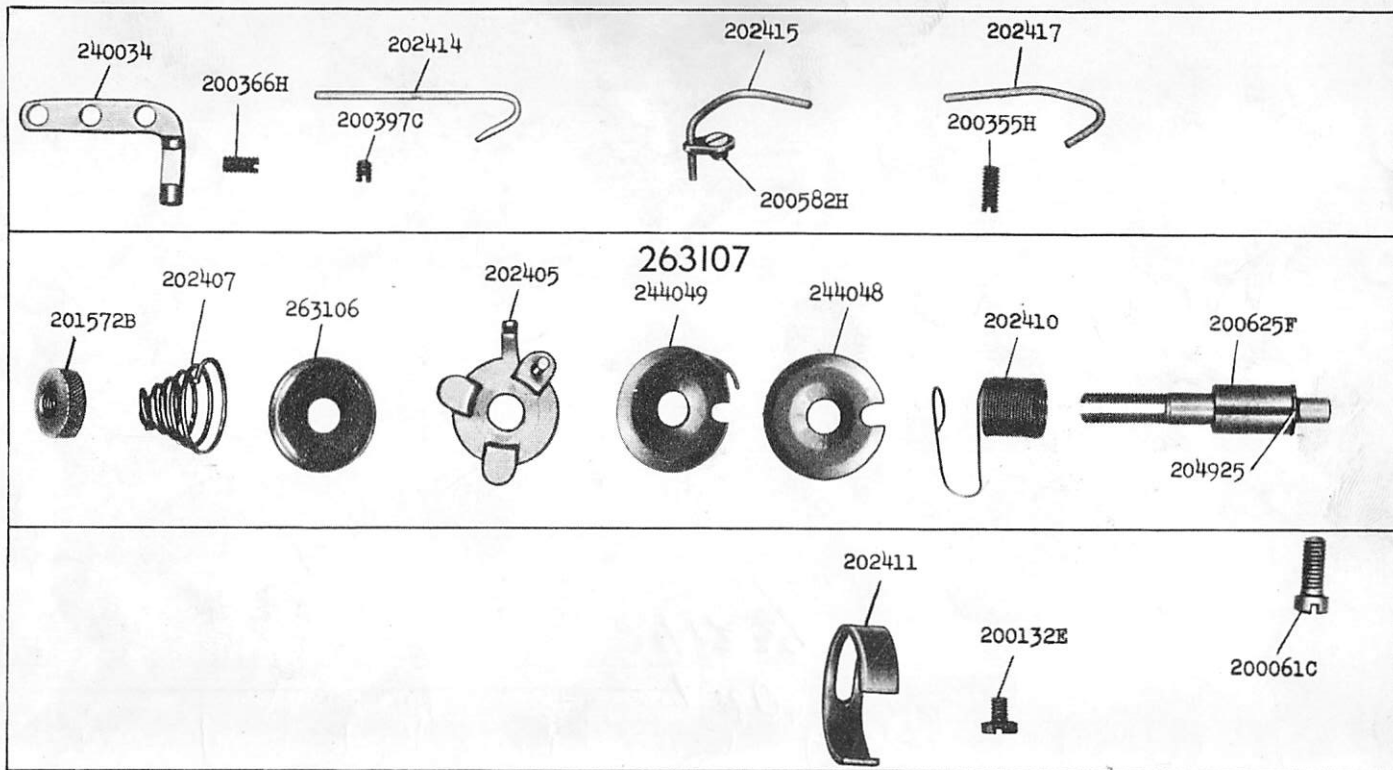
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PARTS

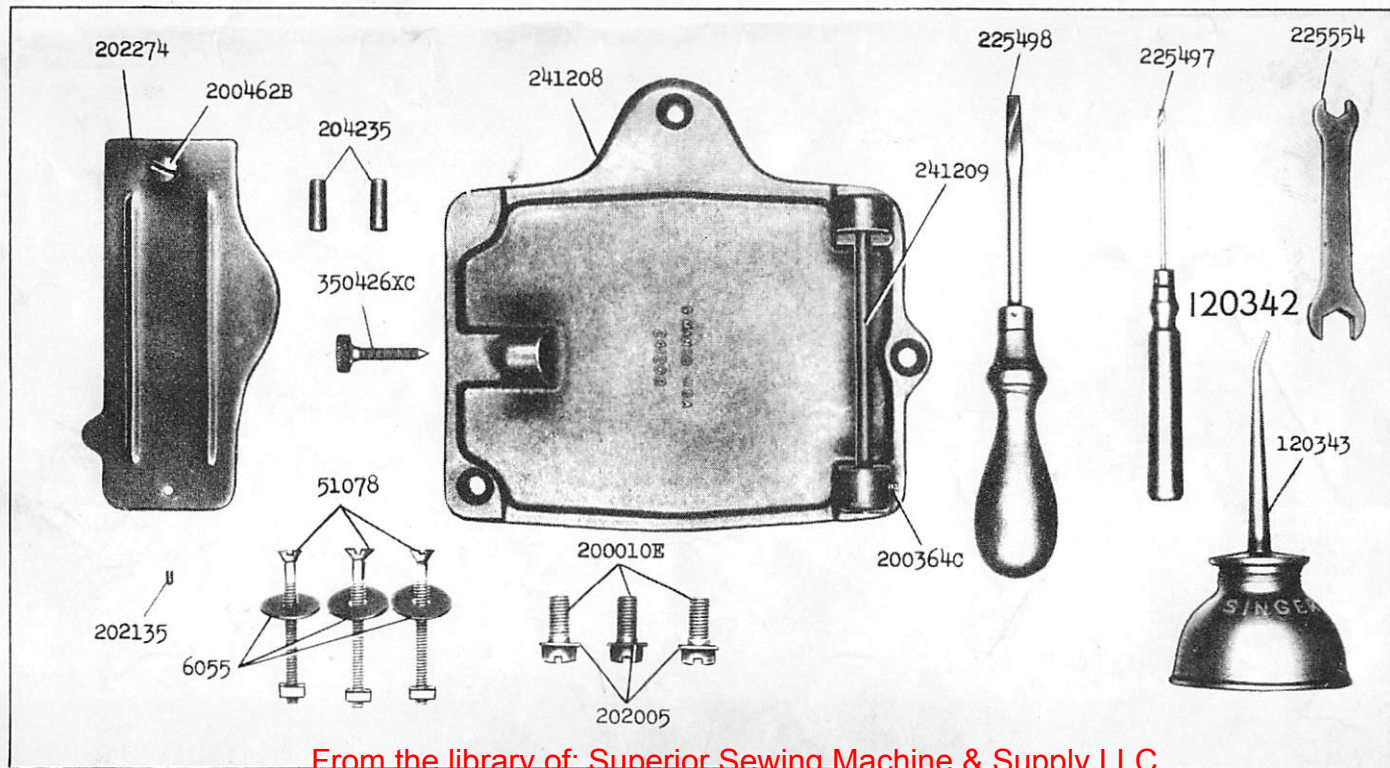


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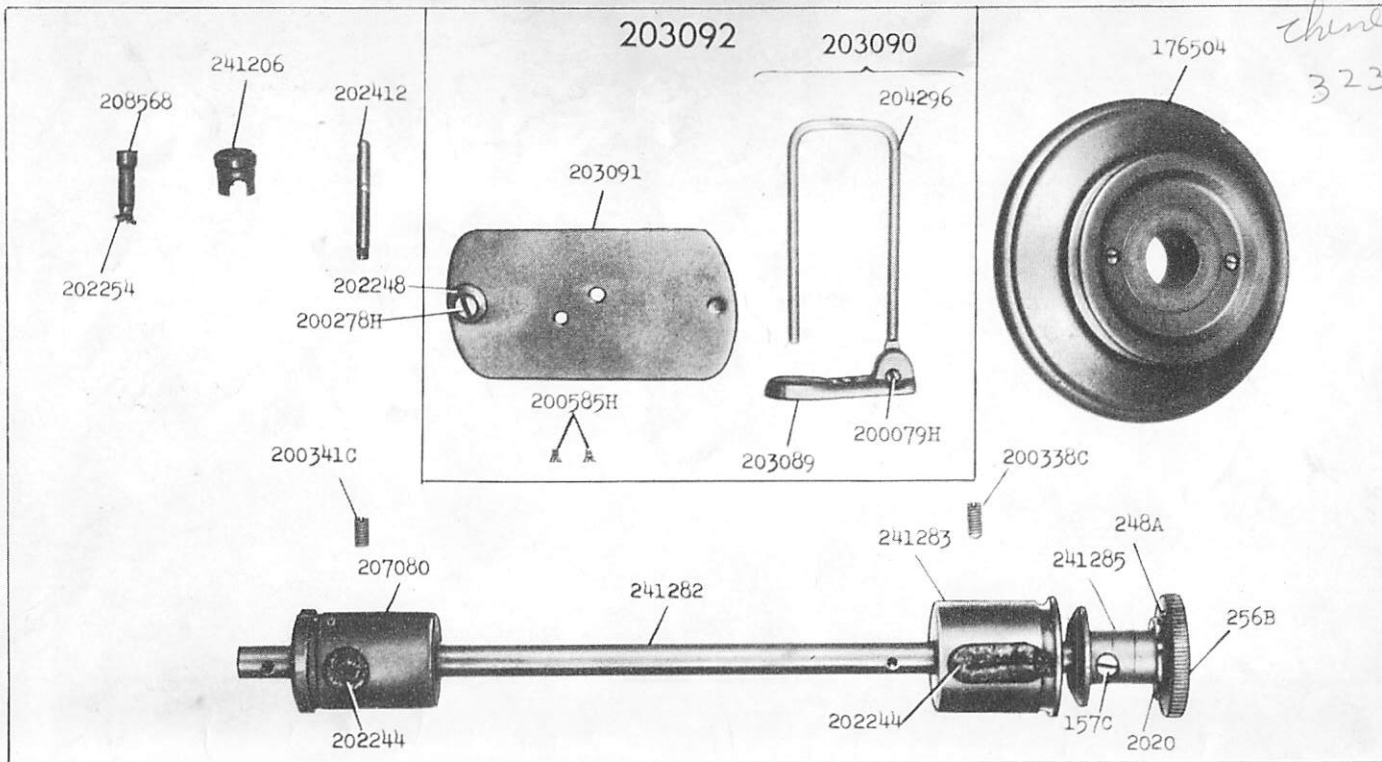


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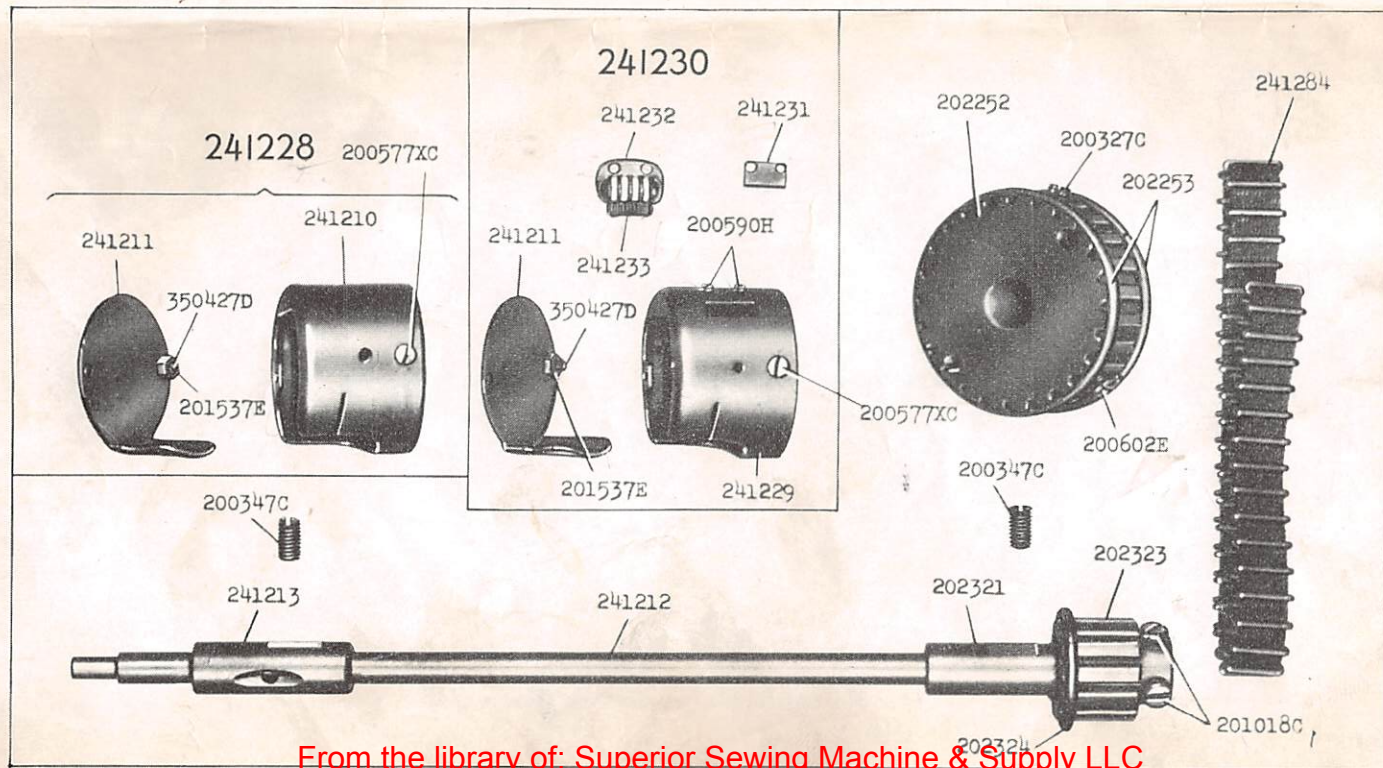
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13687 - 3/8

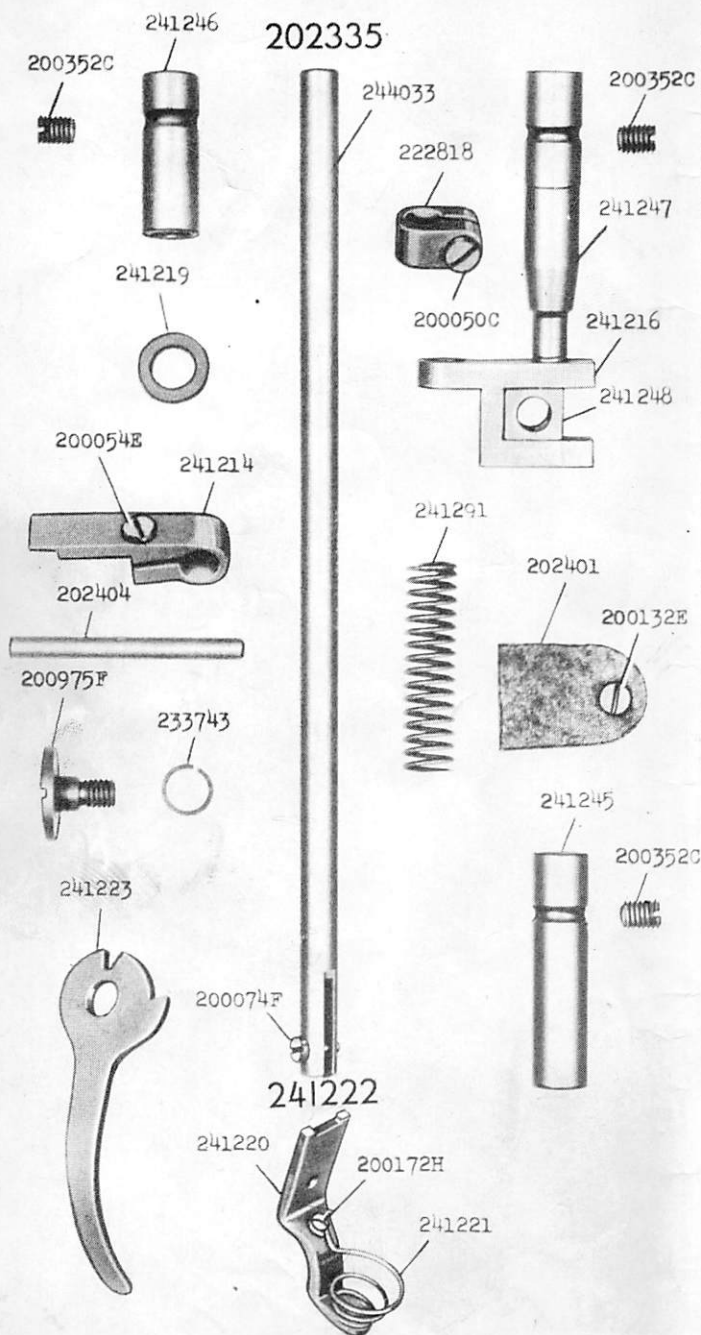


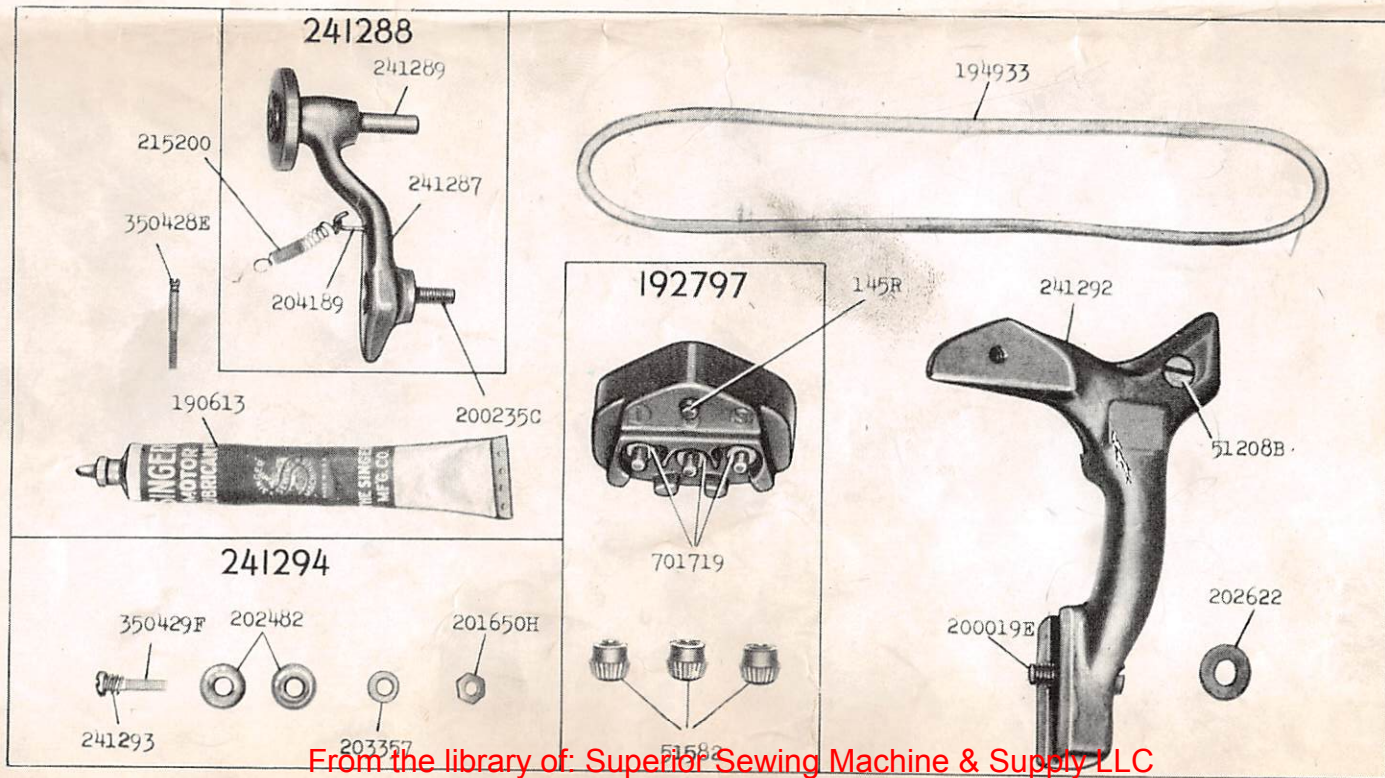
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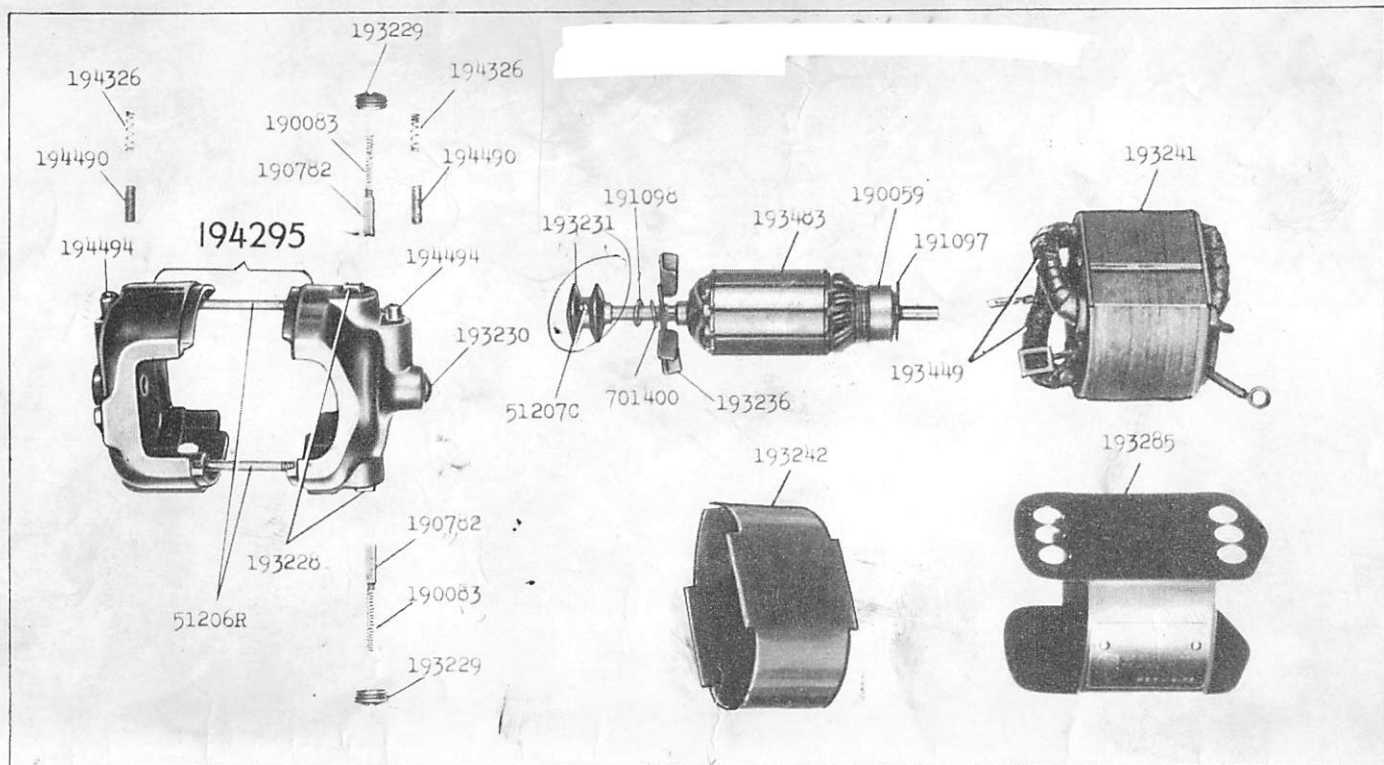


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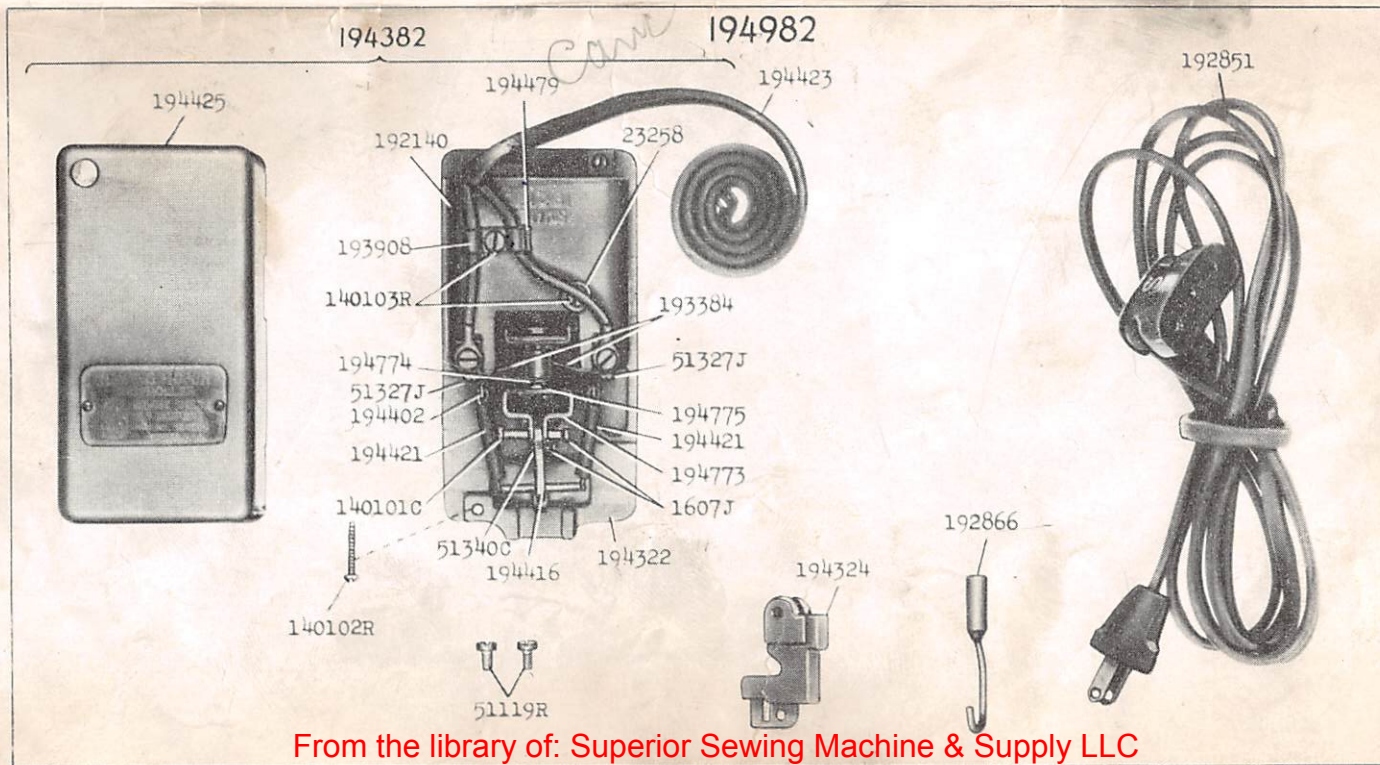
13689 - 5/8

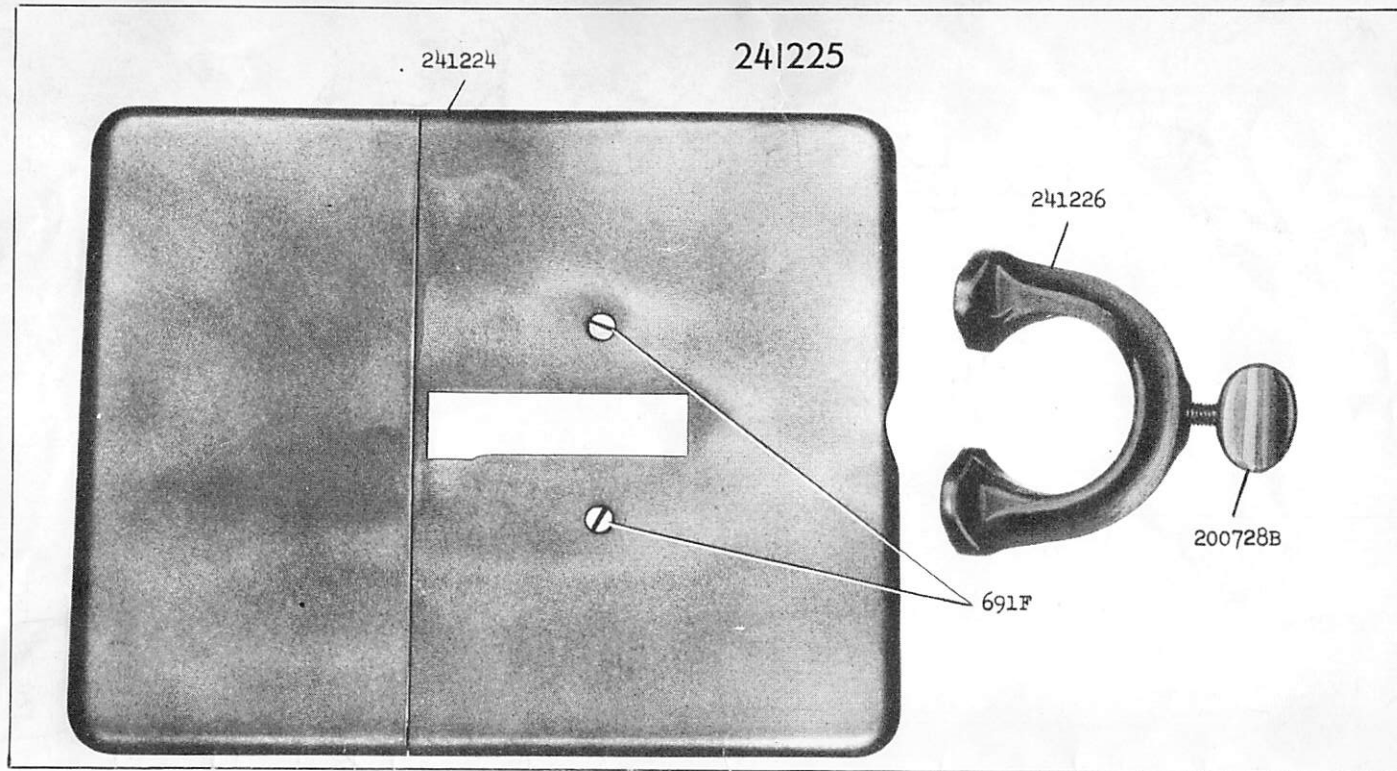






13691 - 3/8

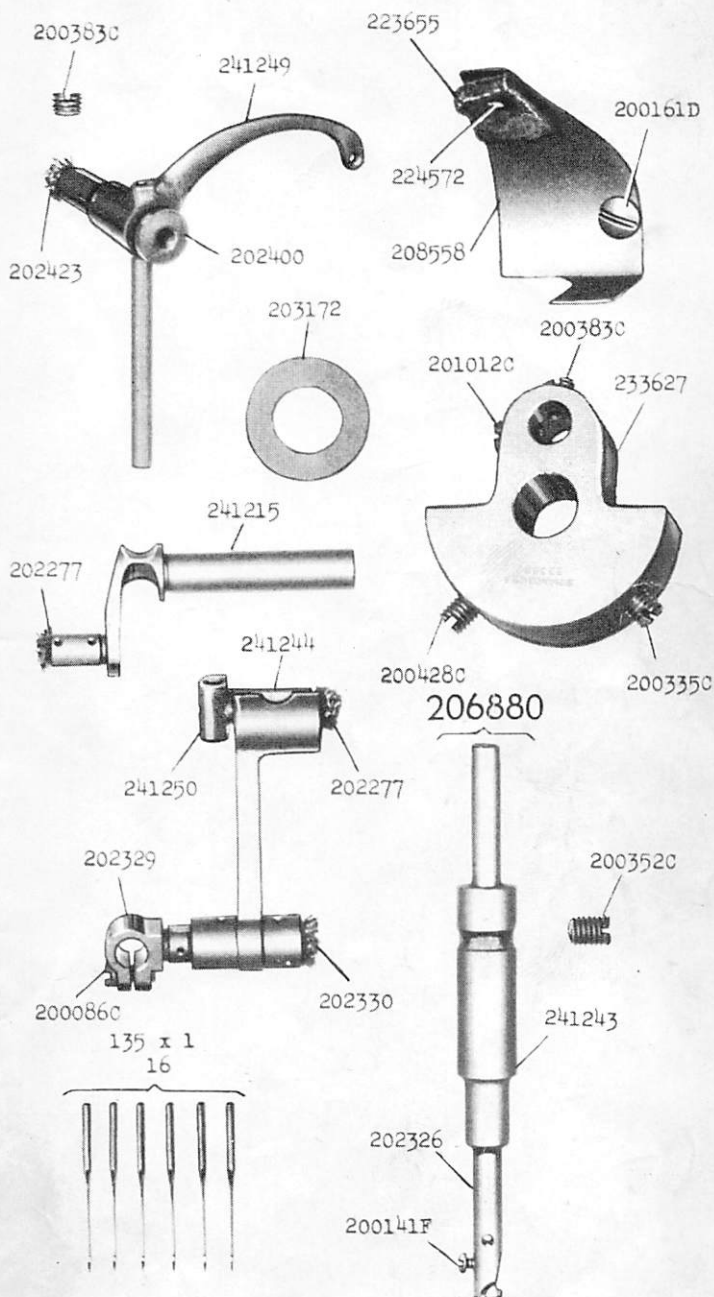


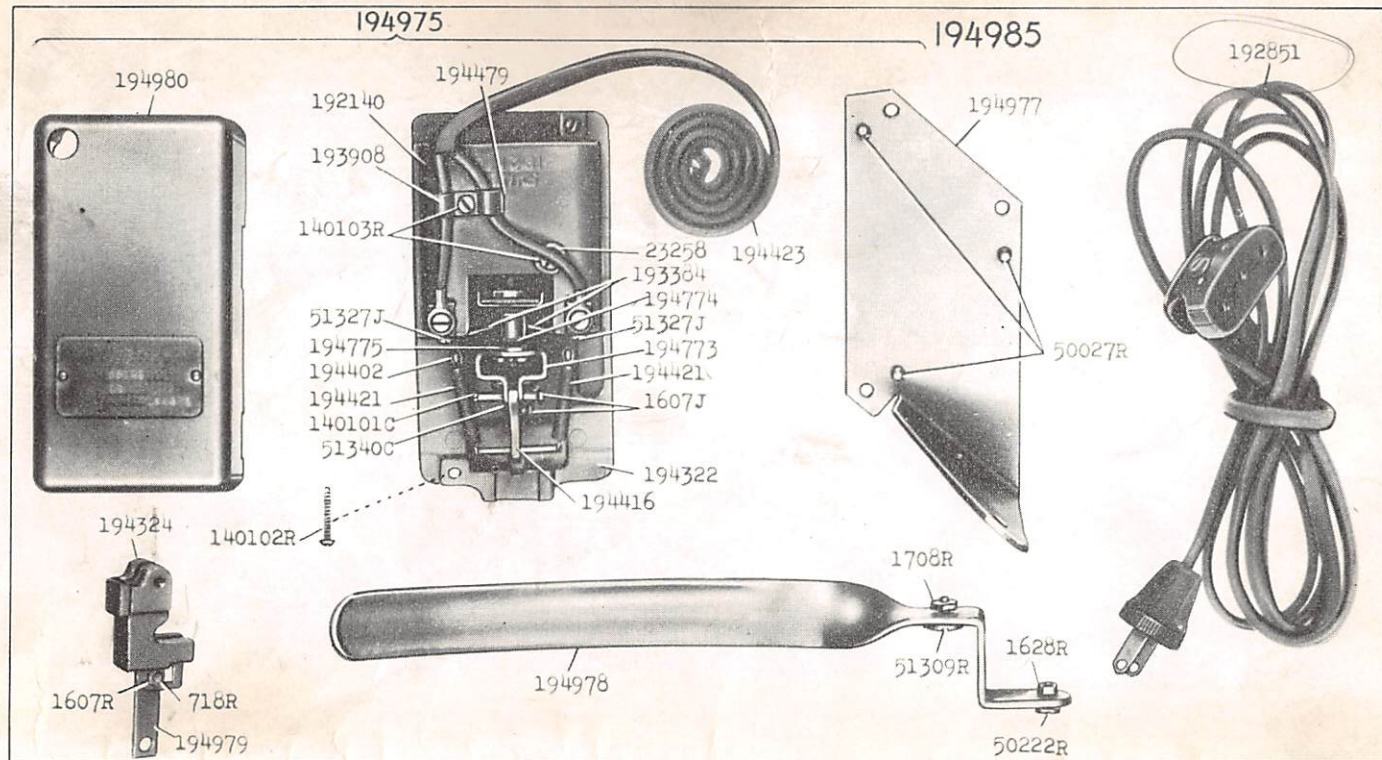


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13694 - 2/3





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46915

29737

87374

82800

152069

152070

152071

152069

1520R

46860

80223

61622

46861

3610

51581R

46862

46862

51083R

1506R

51089R

51581R

46869

46863

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21378 - 1/2

194584

194521

51093R

1768R

194574

194404

194774

140103R

194407

194407

194402

51327J

51340C

194416

1607J

194407

194404

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194572

194573

194775

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193384

140099R

23258

194407

194321



